

2005 + Xterra Front Skid (Stock Bumper)- Installation Instructions:

Thank you for your purchase. We are confident you will enjoy it for many years and it will serve you good. If you have any questions about the installation, please let us know.

Prep Work

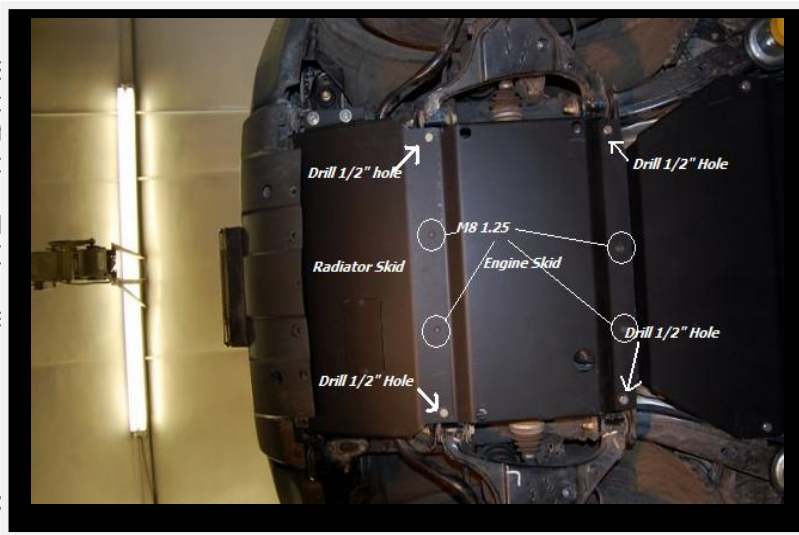
1. Paint or powder coat the skid plate before installing it. There is a coat of primer over the welds.
2. Clean them very well with a coarse/medium 80-100 sand paper and then with a light solvent.
3. Prime the skid – one light coat (but better follow the manufactures specs) – Dupli-Color or Rust Oleum works
4. Paint or Bedline
5. Let it dry overnight in a well ventilated area.

Included Parts:

- 1 - Skid Plate
- 4 - M12x1.25x35 Bolts
- 2 - M8x1.25x30 Bolts
- 4 - M6x1.0x12 Bolts (already installed on skid)
- 2 - 1/2"-20x1 1/2" Bolts
- 2 - Hex Nuts 1/2"-20
- 4 - 1/2" Washers
- 6 - 1/2" Lock Washers

Tools Required:

- 19mm Socket
- 17mm Socket
- 13mm Socket
- 10mm Socket
- 4mm Allen wrench
- 1/2" drill bit



Installation:

It is recommended to start installing in this order: Gas Tank – T-case – Transmission – Engine – Radiator.

1. If you purchased the Engine skid plate – install that one first – see instructions.
 2. Remove the stock front skid plate.
 3. Using the provided M12x1.25x35 bolts and hardware mount the front slots of the skid plate under the frame rails in the stock threaded holes near the end of the frame. **DO NOT TIGHTEN THEM**
 4. Install the M8 bolts from the bottom of the skid.
 5. Center the skid.
 6. Tighten all the bolts and drill the outside 1/2" holes into the frame. If you have the Engine Skid installed the holes are already there – just remove the bolts and this time go thru both skids.
 7. Install the bolts with the corresponding hardware and tight them.
- You're DONE !